



CERTIFICATE



This is to certify that

Emsland-Stärke GmbH

(Emsland Group)

Emslandstraße 58
49824 Emlichheim
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains an **Environmental Management System**.

Scope:

Development, production and logistics of starch-, fibre- protein- and potato refining products

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 14001 : 2004 + Cor 1 : 2009

Certificate registration no.	237337 UM
Valid from	2015-10-19
Valid until	2018-09-14
Date of certification	2015-10-19



DQS CFS GmbH

Dr. Sied Sadek
Managing Director



**Annex to Certificate
Registration No. 237337 UM**

Emsland-Stärke GmbH

(Emsland Group)

Emslandstraße 58
49824 Emlichheim
Germany

Location

Scope

249055
Emsland-Stärke GmbH
Werk Kyritz
Pritzwalker Straße 10
16866 Kyritz

Production of starch-, fibre- and protein products as well as mixtures of raw materials for the food industry

082036
Emsland Food GmbH
Werk Wittingen
Wunderbütteler Kirchweg 11
29378 Wittingen

Production of potato granules, incl. by-product small potato parts

249057
Emsland-Stärke GmbH
Werk Wietzendorf
Klein Amerika
29649 Wietzendorf

Production of potato starch, incl. potato pulp and potato protein

249082
Emsland Food GmbH
Werk Cloppenburg
Werner-Eckart-Ring 13
49661 Cloppenburg

Production of potato flakes, incl. by-products small potato parts and potato cooking water

344360
Emsland-Stärke GmbH
Werk Emlichheim
Emslandstraße 58
49824 Emlichheim

Development, production and shipment of starch-, fibre- and protein products